

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: QUICK RELEASE FASTENER
Job Number	: 36698		
Estimate Number	: 10131		
P.O. Number	: N/A	Part Number	: D2372
This Issue	: 1/9/2008      S.O. No. : N/A	Drawing Number	: D2372 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A      Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 31924	Material	: N/A
Written By	: _____	Due Date	: 1/21/2008      Qty:      20   Um:      Each
Checked & Approved By	: _____		
Comment	: Est: C    03.06.06    Reformat; Updated Step 2   KJ/RF		

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0 PG PURCHASING

**Comment: PURCHASING**

Issue P/O: 5413

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0 D2372 Quick Release

Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)  
QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive and Inspect for transit damage

4.0 QC6 DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

Inspect diimensions as per Dwg D2372

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

## Identify and Stock

**Location:**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 02/01/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/9/2008 3:42:12 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 36698

Part Number: D2372

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

2008/01/18

Job Completion



2008/01/17

V

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

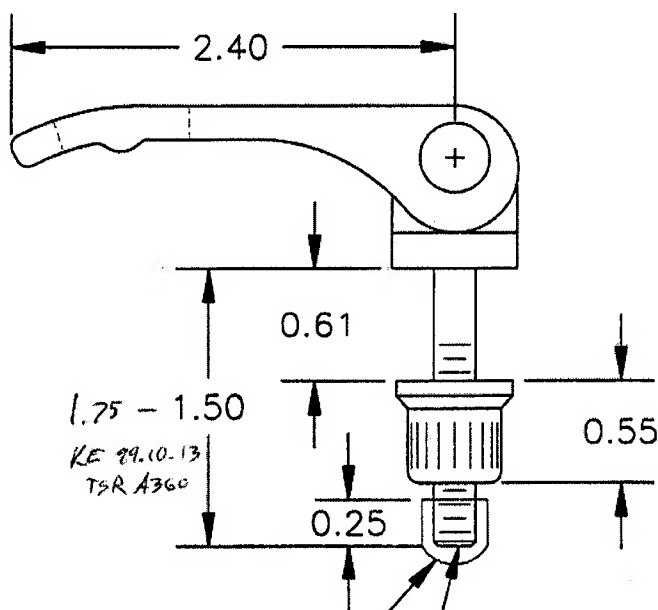
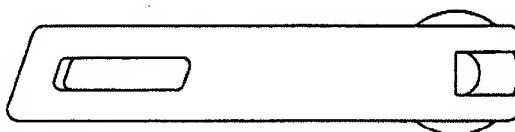
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED	APPROVED	D2372	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:02:24	QUICK RELEASE		

RELEASED  
96 06 10



OPTIONAL { PLASTI-DIP END  
M6 x 1 CUT TO LENGTH

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36698

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01



462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST: 135809325

\*\*\* SALES RECEIPT \*\*\*

STATION #: 01 DATE: Jan-14-2008 3:10 pm  
CUSTOMER #: 6329577  
CUSTOMER NAME: DART AEROSPACE, LINDA LACEL  
LE  
SERVED BY: NICK INV# KA187092

CODE DESCRIPTION

PO NUMBER P000005413  
21149 BIKE PART  
20 @ 4.20

84.00

VISA	88.20	SUBTOTAL	84.00
		GST	4.20
		PST	0.00
		TOTAL	88.20

GAS PRICES ON THE RISE, BUY A BIKE! WIN-  
WIN STAY FIT AND LOSE WEIGHT

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* FINAL SALE ON DISCOUNTED ITEMS \*  
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